

## Standard Work For The Shopfloor Shopfloor Series

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Standard work is an agreed upon set of work procedures that effectively combines people, materials, and machines to maintain quality, efficiency, safety, and predictability. Work is described precisely in terms of cycle time, work in process, sequence, time, layout, and the inventory needed to conduct the activity.

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> A Lean Management System at the shopfloor is known as Shopfloor Management System. Our shopfloor management system is known as: Leader Standard Work: Shopfloor Management. > Lean Production System: Collection of methods and tools to make any process lean. In Continental it is covered in Continental Business System (CBS).

[Leader Standard Work: Shopfloor Management](#)

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Leader standard work exists to enable leaders to better support other people in the organization who are closer to the customer in creating value. It's about servant leadership. With leadership standard work, I think it's important for any organization to start simple and then evolve.

[Leader Standard Work: Where to Start](#)

The first one is a production capacity sheet to define what capacity you have available. The second one is a standard work combination table to define when the operator is doing what. The third one is a standard work layout sheet to help with the layout and arrangement of the machines.